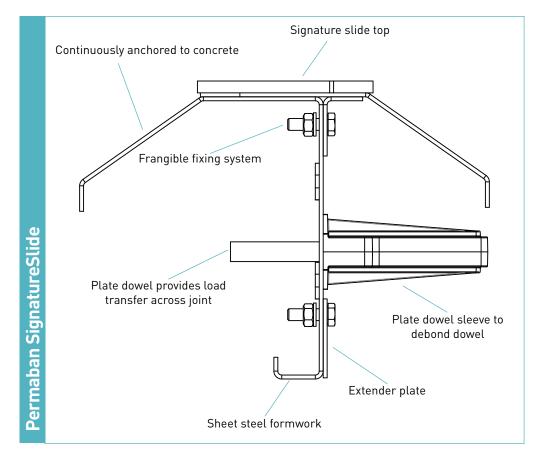


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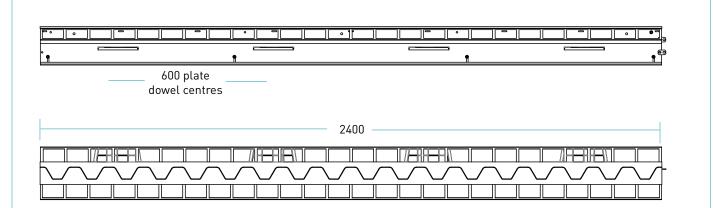
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manufacturing tolerances

Length ±2.0mm Height ±1mm **Straightness** ±0.5mm/600mm

dimensions of Permaban SignatureSlide



dimensions in mm

dimensions and weight of Permaban SignatureSlide

Nominal Slab Depth (mm)	Joint Height, h (mm)	Dowel Size (mm)	Dowel Centres (mm)	Length (mm)	Single Joint Weight (kg)	Number Per Bundle	Bundle Weight (kg)
150	130				29.47	40	1299 kg
170	150	151 x 120 x 10	600	2400	30.47	32	1095 kg
200	180				34.47	32	1127 kg

Typical height and length values shown only. Weight values shown are based on Permaban SignatureSlide inculding TD10 and TD8 dowels and are approximate.

materials

Component	Material		
Joint arris armouring	BS 070M20		
Sheet steel formwork	EN 10130: 2006 DC01		
Plate dowel	BS EN 10025-2:2004 S275JR min 410 N/mm2 tensile strength		
Plate dowel sleeve	HDPP		











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theoretical calculated ultimate loads at failure of dowel or concre					
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(for typical slabs, 40N/mm2 concrete and 200mm joint opening)		Unreinforced Slab		
Slab Depth (mm)	Dowel Type	Bursting (kN/m)	Bearing/Bending	
150	TD8	31.2	87.2	
	TD10	31.2	124.7	
175	TD8	40.0	87.2	
	TD10	40.0	124.7	
200	TD8	49.9	87.2	
	TD10	49.9	124.7	
225	TD8	60.7	87.7	
	TD10	60.7	124.7	
250	TD8	72.4	87.7	
	TD10	72.4	124.7	
275	TD8	85.6	87.7	
	TD10	85.6	124.7	
300	TD8	86.9	87.7	
	TD10	86.9	124.7	



Permaban joints are compatible with all grades of concrete in accordance with EN206. This table shows the load at failure in bursting (failure of the concrete) and bending (failure of the dowel) for a joint opening of 20mm - larger joint openings can be accommodated. The ultimate load has been calculated in accordance with TR34 4th Edition. Dowel position taken at mid depth of slab. For more detailed analysis please contact RCR Flooring Products Ltd.

*All design calculations should be verified by a suitably qualified structural engineer.

