

Permaban Signature Slide Guide

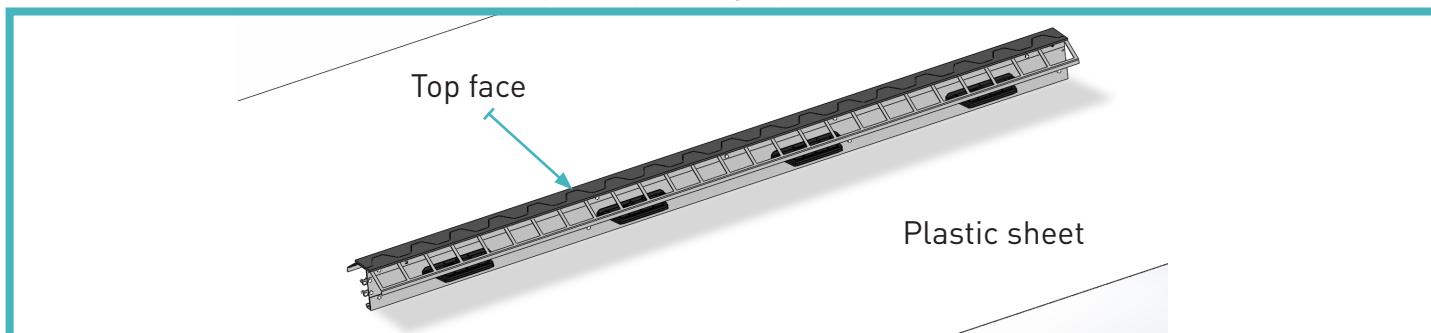
Using Pin and Weld Method

Installation Guide Issue V1.0

31/07/20

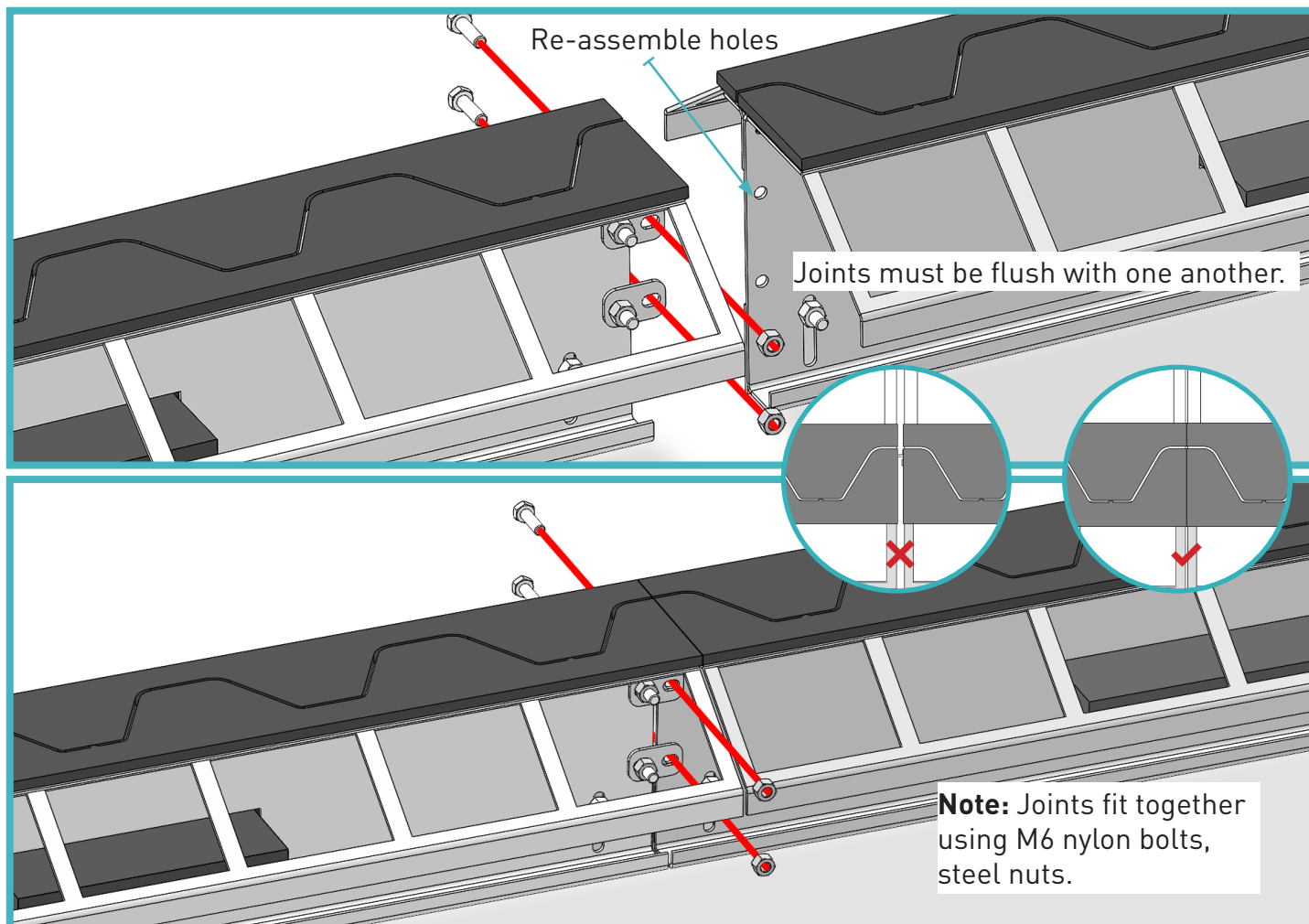
01 Placing the Wave Joint

Place Joints on the floor with 6mm Top face pointing up.



02 Put Joints together

Stand Joints end to end, temporarily remove M6 end fixtures, push Joints together and re-assemble M6 fixtures through the vacant assembly holes.



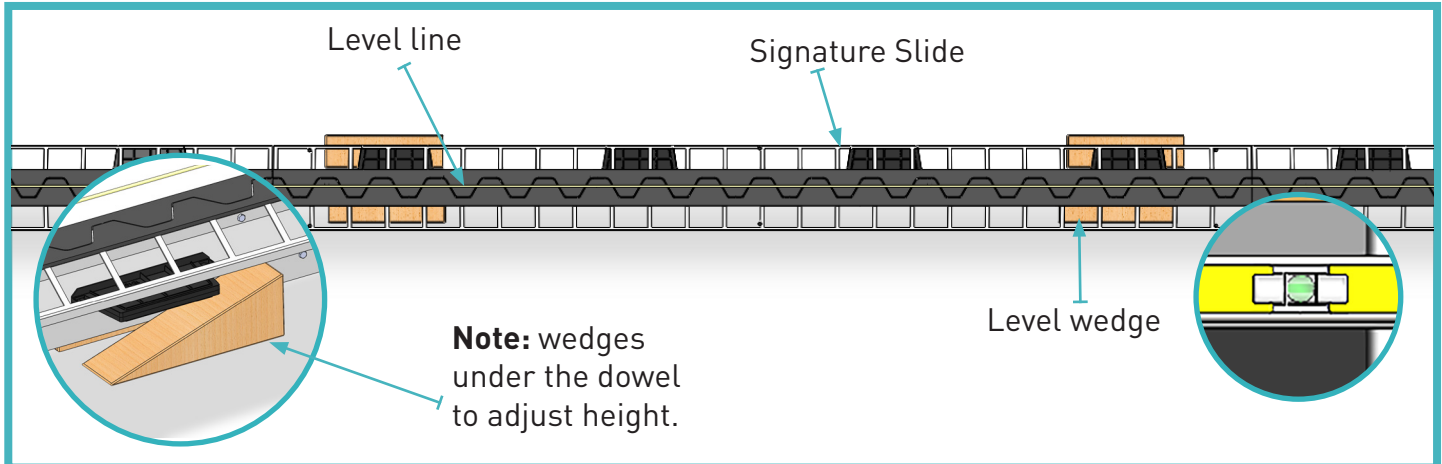
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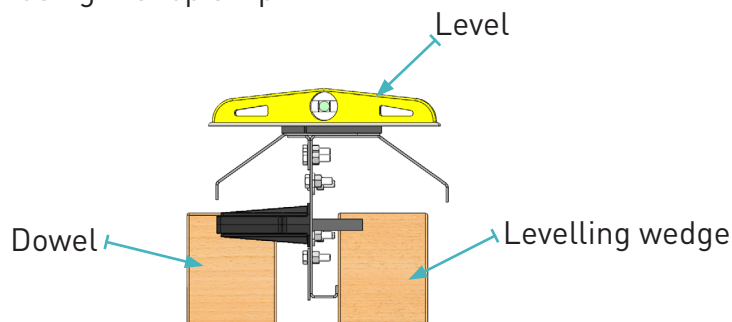
03 Adjust to Height

Use wedges on either side and either end to adjust the height of the Joint. Road form pins should then be driven into the ground and tack welded to set the height.

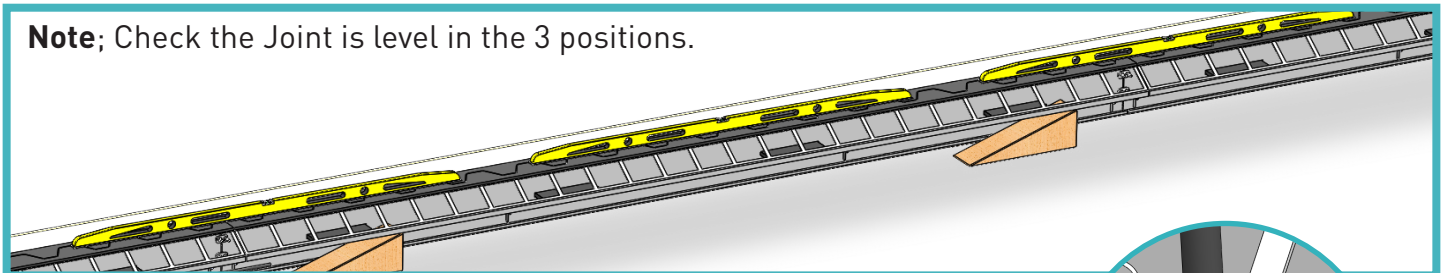


Measure the horizontal level using the top strip.

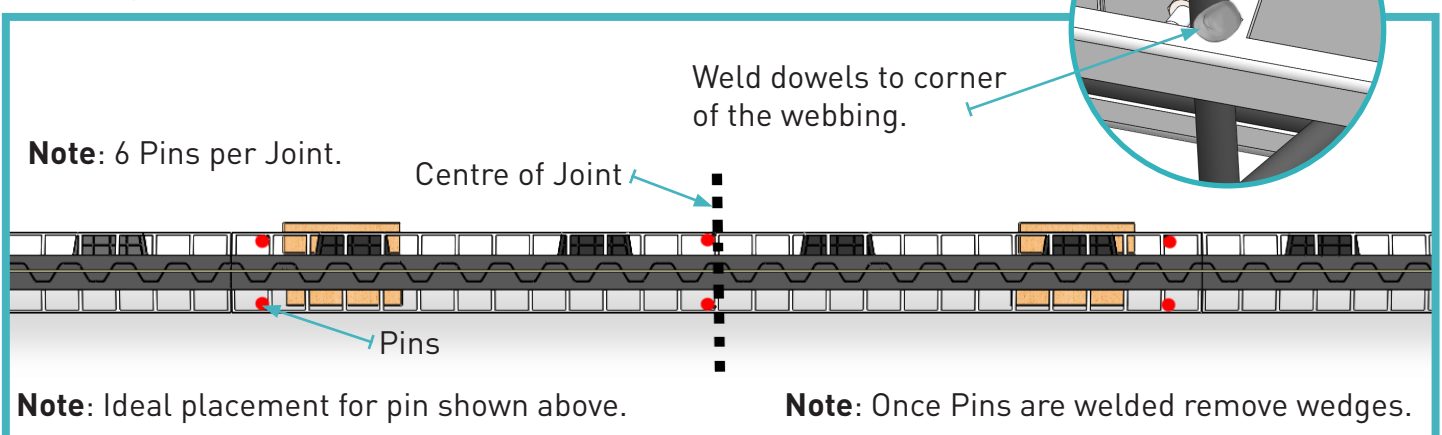
Note; Joints must be fixed at 90°.



Note; Check the Joint is level in the 3 positions.



Once Joints are level hammer pins either side of the joint and tack weld in position.



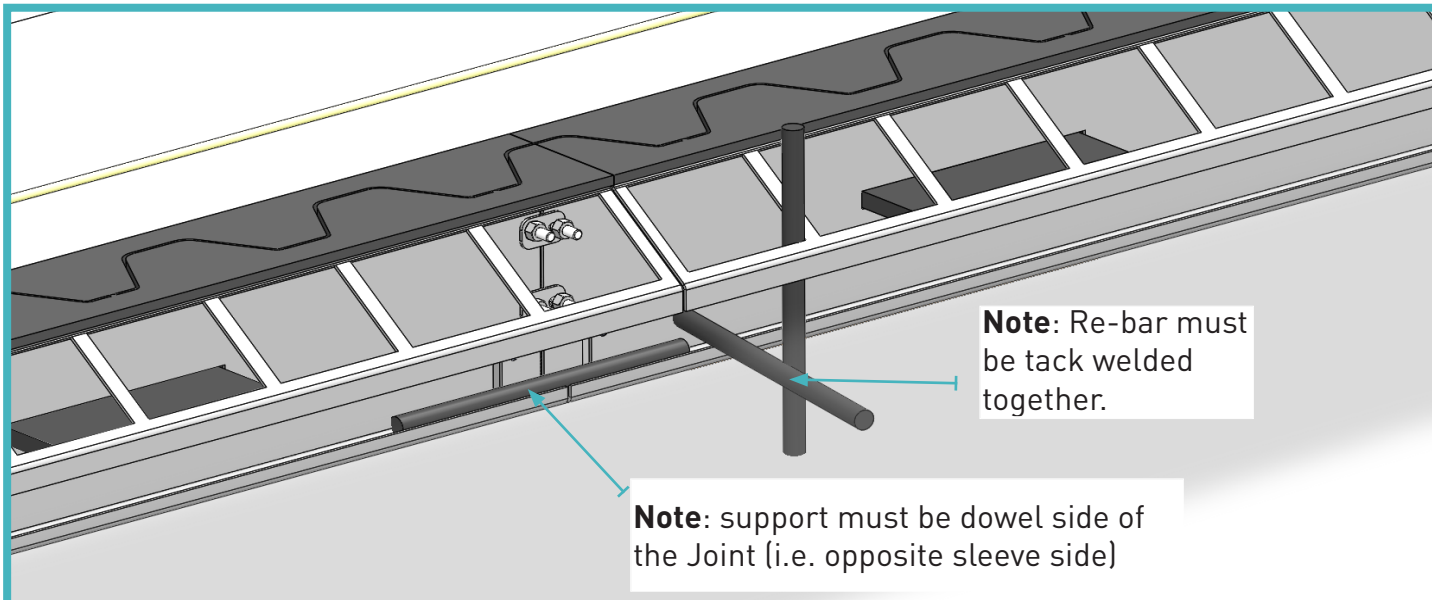
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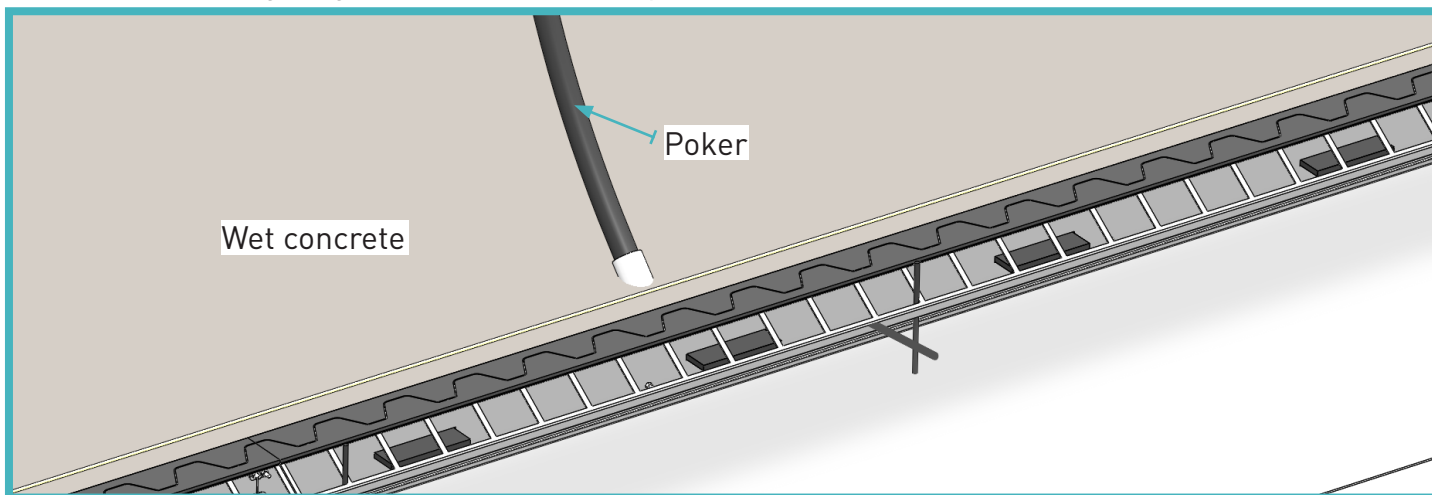
04 Support bars / Wedges

This method used 3 times along the Joint offers good support to the extension plate.



05 Vibrate Concrete

Poker vibrate along length of the Joint to compacted concrete.



06 Finish

Finish concrete, flush to top of the Joint ensuring the rail is clearly visible.