www.rcrflooringproducts.com RCR Flooring Products Limited Mill Close, Lee Mill Industrial Estate, Ivybridge, Devon, PL21 9GL t: +44 1752 895288 f: +44 1752 395800 e: info@rcrflooringproducts.com

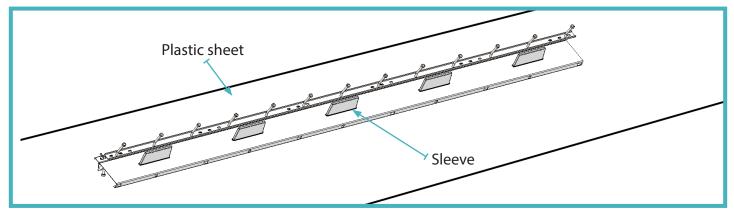


## Permaban AlphaJoint Installation Guide

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### 01 Placing the AlphaJoint

Place joints on the floor with sleeves pointing up.

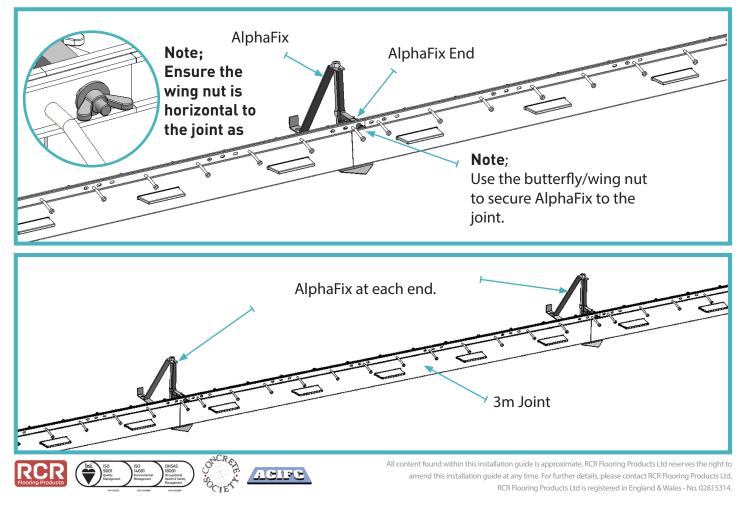


### 02 Assemble Joint to AlphaFix

Insert the AlphaFix at the joining holes.

Note;

The 4010 top strip may move laterally during transit and require minor realignment during installation.

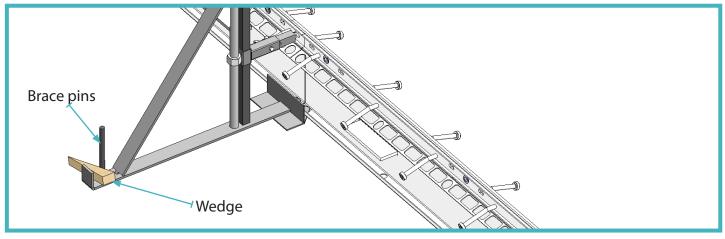


# Permaban AlphaJoint Installation Guide

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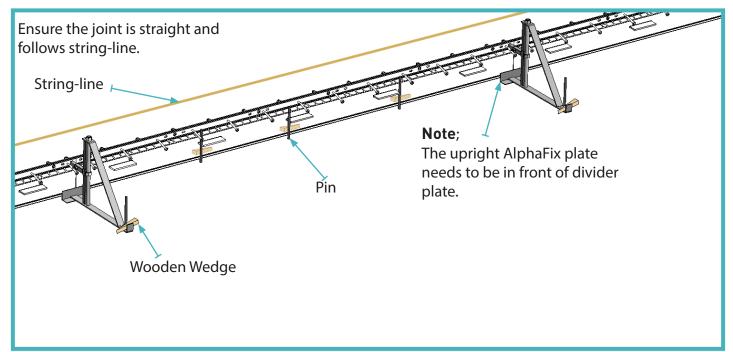
### 03 Brace the Joint through AlphaFix Hole

#### Use a Pin secure AlphaFix in position, then a wedge to fix it in place.



### 04 Pin and Wedging

Use 3 pins and 3 wedges per joint.





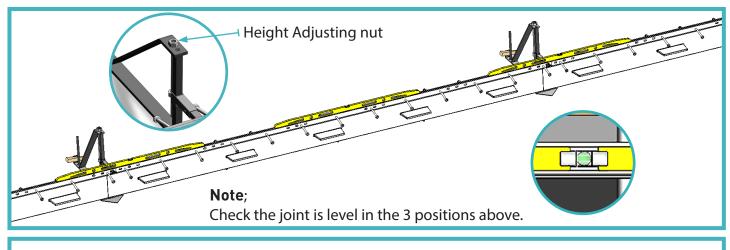
### Permaban AlphaJoint Installation Guide

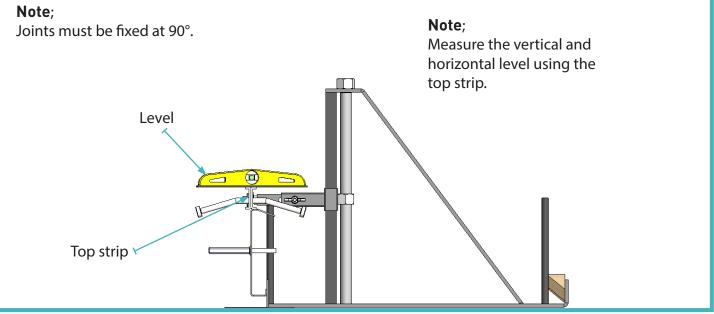
Using AlphaFix Method

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### 05 Adjust to Height

Check height is correct, adjust the 30mm nut on top of the AlphaFix to achieve height required, ensuring the joint is level using a spirit level/optical level.







All content found within this installation guide is approximate. RCR Flooring Products Ltd reserves the right to amend this installation guide at any time. For further details, please contact RCR Flooring Products Ltd. RCR Flooring Products Ltd is registered in England & Wales - No. 02815314.

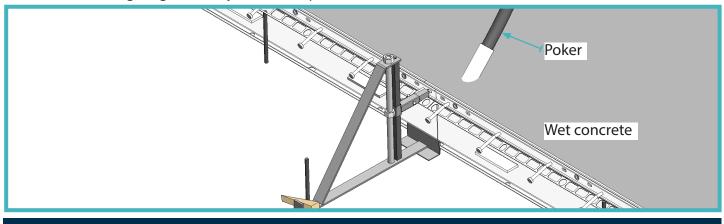
### Permaban AlphaJoint Installation Guide

Using AlphaFix Method Installation Guide Issue V2.0

23/11/21

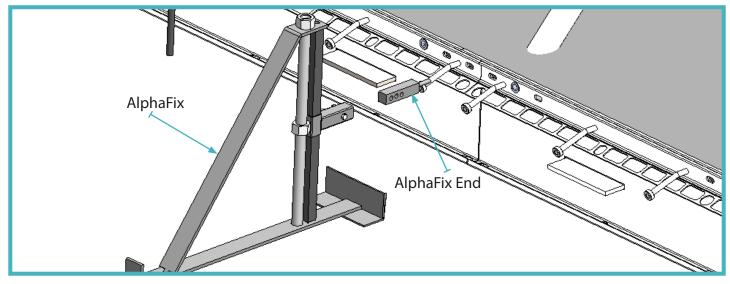
### 06 Vibrate Concrete

Poker vibrate along length of the joint to compacted concrete.



#### 07 Remove AlphaFix

Once the concrete is set, remove AlphaFix body from the AlphaFix End by unscrewing bolt through the 20x20 box. Then unscrew the AlphaFix End from the joint.



### 08 Finish

Finish concrete, flush to top of the armoured joint ensuring the rail is clearly viable.





